

BESTPOLUX PCA85

PC/ABS lubricated to achieve improvements in injection process and moulding.

	Standard	Unit	Values	
			Dry	Conditioned
Generals				
Density	ISO 1183	gr /cm3	1,16	-
Melt Flow Index	ISO 1133	gr /10 min.	~20	-
Humidity Pelets	ISO 1110	%	0,2	-
Hardness	SHORE D	Points	80	-
Mold Shrinkage	-	%	-	-
Mechanical				
Tensile Strenght	ISO 527	N /mm2	55	-
Elogantion at break	ISO 527	%	>50	-
Tensile Modulus	ISO 527	N /mm2	2500	-
Izod Impact	23 °C ISO 180	Kj / m2	NB	-
	-40 °C ISO 180	Kj / m2	-	-
Izod notched Impact	23 °C ISO 180	Kj / m2	45	-
	-40 °C ISO 180	Kj / m2	-	-
Electrical				
Surface Resistivity	IEC 93	Ohm	<10 ¹⁶	-
Dielectric strenght	IEC 243	Kv / mm	35	-
Tracking Index (C.T.I.)	IEC 112	Kv / mm	-	-
Thermal				
Deflection Temp.Under Load	0,4 N ISO 75 /A	°C	127	-
(H.D.T.)	1,8 N ISO 75 /A	°C	108	-
VICAT Temperature	ISO 306	°C	130	-
Others				
UL-94 Flammability	UL-94	-	HB	-
Glow Wire	IEC 695	°C	-	-
Flammability speed	FMV 302	mm / min.	<100	-
Ashes	Triesa Test	%	-	-
Water absorption (24h)	ISO 62	%	~0,2	-
Lubricated			YES	-
Processing				
Drying Material	2h - 3h 100 °C			
Mold. Temperature	60 °C - 80 °C			
Processing Temperature	245 °C - 255 °C			

-This values provided in this data sheet corresponds to our Knowledge. All products must be subjected to in company test by the user before application

-These data may not valid such material used in combination with any other materials or additives or in any process

- UL mesurements are doing in our lab according this norm